Technical Data Sheet

Altech®

ALBIS

ALTECH ASA A 1000/729 UV

(Last update: 02.12.2024)

M⚙COM

Base Polymer	Acrylonitile/Styrene/Acrylate/Copolymer
Filler/Additive System	light stabiliser
Colour	grey,black,orange
Special Features	UV stabilised,injection moulding grade
Typical Applications	various,exterior parts

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-4 h 80 °C in an air circulating dryer for 3-6 h dependant on moisture content max. moisture content <0,02 %
Processing Injection Moulding	melt temperature 240-280 °C mould temperature 40-80 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2200	MPa	ISO 178
Flexural Stress (3.5% Strain)	60	MPa	ISO 178
Tensile Modulus	2100	MPa	ISO 527
Tensile Stress at Yield	41	MPa	ISO 527
Tensile Elongation at Yield	2.9	%	ISO 527
Tensile Elongation at Break	20	%	ISO 527
Impact Strength (Charpy, 23°C)	175	kJ/m²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	60	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	12	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	2.5	kJ/m²	ISO 179/1eA
Ball Indentation Hardness H358/30	75	MPa	ISO 2039-1
Thermal Properties			
Vicat B50	95	°C	ISO 306
HDT / A (1,8 MPa)	85	°C	ISO 75-1/-2
Ball Indentation Temperature	75	°C	DIN EN 60695-10-2
Rheological Properties			
Melt Index (MVR)	17	cm³/10min	ISO 1133
MVR temperature	220	°C	-
MVR load	10	kg	-
Shrinkage (24h)	0.6 - 0.8	%	ISO 294-4

Altech®

ALBIS

ALTECH ASA A 1000/729 UV

(Last update: 02.12.2024)

M COM

Physical Properties			
Density	1080	kg/m³	ISO 1183
Flammability			
Flammability (1.5 mm)	HB	class	UL 94
Yellow Card available	yes	-	-
Glow Wire (GWFI, 650°C, 1.0mm)	passed	-	DIN EN 60695
Glow Wire (GWFI, 650°C, 2.0mm)	passed	-	DIN EN 60695

Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not exempt the buyer from carrying out their own investigations and tests in order to ascertain the product's specific suitability for the purpose intended.

The buyer is solely responsible for confirming the suitability of the product for a particular application, its utilization and processing and must observe any applicable laws and government regulations. **NO EXPRESS OR IMPLIED RECOMMENDATION OR WARRANTY IS GIVEN WITH REGARD TO THE SUITABILITY OF THE PRODUCT FOR A PARTICULAR APPLICATION, SUCH AS, BUT NOT LIMITED TO, SAFETY-CRITICAL COMPONENTS OR SYSTEMS.**

Healthcare uses: the supply of any product by ALBIS for any medical, pharmaceutical or diagnostic application is conditional to an assessment by ALBIS in terms of compliance with ALBIS' internal risk management policy – even for products which are in general designated for use in Healthcare applications.
Important: irrespective of product type or designation, ALBIS does not recommend or support the use of any products it supplies which fall into the following medical, pharmaceutical or diagnostic application categories:

- risk class III applications according to EU directive 93/42/EEC
- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

At all times, our standard terms and conditions of sale apply.